### **Development and Validation of HPLC Method of Gabapentin**

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#### Abstract

Gabapentin, an anticonvulsant, is commonly used to treat epilepsy. Gabapentin lacks a chromophore, making its absorption very low and complicating its analysis and reducing its sensitivity. Chemical derivatization adds a chromophore, allowing HPLC to identify and quantify the medication at much lower concentrations. An auxochrome group added a chromophore to gabapentin to derivatize it. Gabapentin was catecholized using coupling reagents. HPLC with UV/Vis detector developed the analytical method. Linearity, range, precision and accuracy were also validated. Gabapentin was derivatized using catechol reagent at 300 nm. HPLC employed 50:50 methanol-water mobile phase. The gabapentin eluted peak was isolated from other derivatization reagents. The analytical method was validated and met all validation requirements. The approach was linear (R2 = 0.9994), precise (RSD = 1.54), and accurate (99-103% recovery). It's straightforward and sensitive. It can analyse gabapentin in various dose forms and APIs. This research can be continued and utilised to evaluate gabapentin in biological systems.

#### 1. Introduction:

Gabapentin is a gamma-aminobutyric acid-like antiepileptic [1]. Gabapentin treats and prevents migraines [1, 2]. It treats partial seizures and neuropathic pain as an anticonvulsant [4]. You should take 600–1800 mg of gabapentin per day [5]. Research explains how gabapentin treats seizures and relieves pain [6].

A white to off-white crystalline powder is gabapentin, USP. It dissolves in water, acidic, and alkaline solutions. At pH 7.4, the partition coefficient log for n-Octanol/0.05 M phosphate buffer is 1.25 [7]. Gabapentin was measured using dried plasma spots, capillary electrophoresis, fluorometry, gas chromatography mass spectrometry (GC-MS), and high-performance liquid chromatography (HPLC) [10-14]. The US Pharmacopoeia has a monograph on HPLC analysis of valproic acid [8].

Chemical derivitization of analytes is popular today. The method is developed to determine bulk or final pharmaceutical dose forms [9]. Using Tecan Safire II microplate reader to record fluorescence signal, gabapentin and fluorescamine were derivatized [10]. Another study utilised borate buffer to change pH for the same approach [11]. In another study, gabapentin was measured using a chromatographic column derivatized with 1-fluoro-2,4-dinitrobenzene [12]. In a similar work, HPLC with UV photometric measured gabapentin after precolumn derivatization with 2,4,6-trinitrobenzenesulfonic acid [13]. Using a simple automated o-phthaldialdehyde (OPA) derivatization in an acidic mobile phase and fluorimetric detection, gabapentin was determined using HPLC in various settings [14].

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A method of measuring gabapentin using liquid chromatography/mass spectrometry was created, validated, and followed for a year. Acetonitrile, internal isotopically labelled standards, reverse phase liquid chromatography ultraperformance separation, and a 3-minute run time were used to prepare a sample of protein precipitation. Researchers developed and validated а sensitive gas chromatographic-mass spectrometric (GC-MS)



approach for gabapentin detection by using GABAd(2) as an internal standard during solid-phase extraction. The compound's 171 MW was confirmed by electrospray ionisation MS. With the use of this suggested method, gabapentin in physiological fluids was precisely quantified for pharmacokinetic and forensic study [15]. and workable analytical approach to measure gabapentin in small doses. The process will be approved by the international conference on harmonisation and pharmacopoeia [16].

#### **DRUG PRFILE:**

#### GABAPENTIN

By conjugating the drug's molecular structure, this effort intends to build a trustworthy, straightforward,



Figure 1: Structure of Gabapentin

IUPAC NAME	1-(Aminomethyl)-cyclohexane acetic acid.
BRAND NAME	Gralise, Neurontin, Gabawell.
MOLECULAR FORMULA	C <sub>9</sub> H <sub>17</sub> NO <sub>2</sub>
MOLECULAR WEIGHT	171.24 /mol
COLOR	White to off-white
MELTING POINT	162-166°C
SOLUBILITY	Freely soluble in water, alkaline, and acidic
CATEGORY	Anti-convulsant
Log P	-1.10
РКа	3.7
HALF LIFE	5-7 hours

#### 2. Experimental

**Materials:** Gabapentin API From Merck chemicals. Merck supplied HPLC-grade glacial acetic acid and acetonitrile. Loba Chemie supplied ammonium acetate, hydrogen peroxide (6%), and sodium hydroxide (AR grade). Milli-Q purified water [17].

**Instrumentation:** The chromatographic study's WATER 2695 HPLC has a quaternary pump, manual

injector, and diode array detector. Shimadzu-1700 UV-visible spectrophotometer. Open Lab Software controlled system, process, and data collecting [18].

Selection of Chromatographic Method: The accurate selection of chromatographic method is depending on the sample nature and the phases. The nature of sample includes ionic, non-ionic, neutral ions and its solubility. The drug selected in the research work is polar in nature; thus, any type of

chromatographic method can be able to use for the study. Thus, because it its simplicity, method was chosen for the initial separation [19]

To achieve the optimized chromatographic condition for analyzing the gabapentin, each trial was changed by one or two parameters, and the chromatograms of the trials are recorded with mentioned chromatographic conditions [20].

#### **Chromatographic Conditions:**

PARAMETER	CONDITION
Stationary Phase	Zorbax SB C18 (250 x 4.6mm), 5µm.
Mobile Phase	Buffer: Methanol (65:35)
Flow Rate	1.0 ml/min
Detection	210 nm
Pump Mode	Isocratic
Injection Volume	10 µl
Run Time	12 min
Column Temperature	35°C
Retention Time	About 3.9 minute
Needle wash	Methanol: Mili-Q Water (50:50)

**Table 1:** Optimized Chromatographic Condition for Assay Method.

#### **Method Validation Protocol**

For the purpose of determining the percentage assay of gabapentin in gabapentin tablets, an HPLC method has been developed. The assay method for gabapentin in gabapentin tablets is being validated using this procedure, which is proposed for the validation of stability indicating HPLC methods [21].

### Methodology Followed in Analytical Method Validation

**Preparation of Buffer solution:** Dissolve 5ml of Triethyl amine in 1000ml of water. Adjust pH to 6.9 +/- 0.05 with ortho phosphoric Acid. Filter buffer solution Nylon 0.45 $\mu$  membrane filter.

**Preparation of Mobile phase**: Prepare a mixture of Buffer: Methanol in the ratio 65:35.

**Preparation of Diluent:** Mobile phase used as diluent.

**Preparation of Standard Solution:** A 50 ml volumetric flask was correctly weighed and filled with 200.0 mg of the working standard dosage of gabapentin. With intermittent shaking, add up to 30 ml of mobile phase, sonicate to dissolve, then cool and add mobile phase to dilute the solution to volume and mix. Filter and inject through a 0.45-inch nylon membrane filter [22].

**Preparation of Sample Solution:** 20 tablets average weight. Transfer 800 mg gabapentin powder to 250 ml

volumetric flask. Sonicate 150 ml mobile phase for 45 min with intermittent vigorous shaking. Dilute mobile phase to volume and mix at room temperature. Filter solution through  $0.45 \mu$  Nylon membrane filter. [23].

**Evaluation of System suitability:** Record chromatograms after five standard solution injections. Five duplicate injections should not exceed 2.0% relative standard deviation. The gabapentin peak should have a tailing of 2.0 and a predicted plate count of 7000 [24]. Inject blank and sample solution (in duplicate) into the chromatograph and record the chromatograms. Measure the area count and observe the retention time for Gabapentin peak.

#### SPECIFICITY:

**Identification**: Comparison between retention time of gabapentin in the chromatogram of the sample preparation corresponds to that of the gabapentin peak in the chromatogram of the standard preparation respectively [25].

**Placebo interference:** Prepared gabapentin pill placebo. Methodically prepared gabapentin tablet standard and sample solutions. Use a photodiode array detector in HPLC to inject the blank, placebo, sample, and standard solutions.

**Known Impurity Interference**: Spike three samples with 1.0% contaminants and compare the assay findings to unspiked samples. Check control and spiked sample peak purity.

**LINEARITY AND RANGE:** For determining the linearity for Gabapentin, a sequence of standard preparation of Gabapentin will be prepared to cover 50–150 percent of Gabapentin tablet working concentration. Minimum five points should be 50-150% of standard or sample concentration for Assay. Gabapentin's working concentration is 20µg/ml, hence the range is 10µg–30µg.

**Preparation of Linearity Stock Solution:** Weighed and properly transferred 400 mg gabapentin reference standard into 100 ml volumetric flask. Sonicate 60ml mobile phase. Mix mobile phase well. Pipette 50ml of this solution into a 100ml volumetric flask and add diluents and Mix. [26].

#### **ACCURACY (RECOVERY):**

Gabapentin tablet placebos were spiked at 80%, 100%, and 120% of label claim in triplicate. Each sample will be injected three times and the average area count calculated. Transfer API and placebo correctly into volumetric flasks as shown in the table below [27].

#### **Preparation of Accuracy Stock Solution**

Transfer 5 milligrammes Gabapentin to 50 ml volumetric flask. Add 30 ml of diluent, sonicate, and mix. Add 200 ml of diluent to each recovery flask and sonicate for 30 minutes with intermittent shaking. Fill to volume and mix. Filter the solution with 0.45  $\mu$ m Nylon. Pipette 5ml of this clear solution into a 200ml volumetric flask and diluent to volume.

#### **PRECISION:**

**System Precision:** The HPLC was injected with five replicate standard preparation injections using the protocol.

**Method precision:** Six Gabapentin pill mg sample solutions are produced, injected into the system, and analysed according to the protocol.

#### Intermediate precision (Ruggedness)

The six Gabapentin standard and sample solutions are produced from the same batch, by a separate analyst, using the same column on a different day, injected in duplicate into various HPLC systems with standard preparation, and analysed [28].

#### STABILITY OF ANALYTICAL SOLUTION

The sample and standard preparations of Gabapentin tablets 800 mg are to be stored at room temperature and tested against freshly prepared standard for at least 24 hours.

#### FORCED DEGRADATION STUDIES:

Degradation studies will be performed under various conditions and the samples will be analyzed. The listed conditions are a starting point and adjustments may be made in order to achieve an appropriate amount of degradation without a protocol revision. The target level of degradation will be 5% to 25% though degradation outside this level may be accepted with a justification. At the end of the treatment, the acid and base treated samples will be neutralized with



an equivalent amount of Hydrochloric acid or Sodium hydroxide. After equilibration to room temperature, each degradation sample will be prepared as per the method. The treated sample preparations will be assayed using the methods described in Methodology of assay against a control preparation (bracketing injections) and the percent degradation will be determined by area normalization method. Simultaneously subjected the placebo to all the above finalized stress conditions and prepared the solutions in a similar manner followed for test sample and injected into HPLC. For peak purity determination, the spectral homogeneity of the Ropinirole peak will be evaluated [29].

#### 3. Results and Discussion:

#### Specificity

**Identification:** Gabapentin (GBP) peaks in the Sample and Standard preparations have the same retention time.

#### **Table 2:** Table for retention time (Identification)

Sample information.	Retention time (mins.)
Gabapentin standard	3.900
Gabapentin sample	3.987

**Placebo Interference:** Representative Placebo, Standard, and Sample Gabapentin tablet solutions were produced and injected into the HPLC using a photodiode array detector.

#### **Table 3:** Table for Specificity

Sr. No.	Name	Purity Angle	Purity Threshold
1	Standard solution Gabapentin	0.538	1.587
2	Sample solution Gabapentin	0.582	1.689

Gabapentin peak retention was unaffected by Blank and Placebo. Standard and Sample solutions have pure Gabapentin peaks. Thus, Gabapentin in tablet HPLC is particular.

**Known Impurity Interference:** Two samples of Gabapentin tablet were analyzed by spiking with the

one known related substance at 1% level and compared the Assay results with un-spiked sample. No interference was found and the result obtained was within the limit.

Table 4: Table for Specificity

Sr. No.	Name	Purity Angle	Purity Threshold
1	Standard solution	1.819	3.194
2	Sample solution 3mg	1.713	2.730



**Table 5:** Table for Peak Purity

Sr. No.	Name	Purity Angle	Purity Threshold
1	Standard solution	1.182	2.710
2	Sample solution 3mg	0.789	2.324

**Table 6:** Table for Known impurity interference

	Control sample (% label claim)	Spiked sample (% label claim)
1	99.9	99.6
2	98.2	100.3
Mean	99.05	99.95
SD	1.23	1.24
%RSD	1.02	1.09

#### Linearity and Range

range of 50% to 150% of the working concentration of Gabapentin

**Experiment:** The sequence of Standard preparations of Gabapentin (GBP) Standard was prepared over a

% Conc.	Conc.	Area	Statistical and	alysis
50%	10	230585	Slope	229.73
60%	12	273929		
75%	15	342334	Intercept	-2335.2
100%	20	451193		
110%	22	502025	Correlation Coefficient	0.9994
140%	28	636789		
150%	30	694046		

 Table 7: Linearity for Gabapentin



Figure 2: Linearity Assay Graph of Gabapentin (GBP)

Minimum correlation coefficient is 0.999. Gabapentin correlated 0.9994. The HPLC technique for gabapentin in Tablet is linear.

Placebo of Gabapentin Tablets was spiked with Gabapentin Drug Substance at 50%, 100%, and 150% of the label claim in triplicate (nine determinations) and then continued with Sample solution as indicated under.

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#### Accuracy (Recovery)

Sample No.	Amt. added (mg)	Amt. recovered (mg)	% Recovery
Accuracy 50% -1	20.00	20.65	103.2
Accuracy 50% -2	20.00	20.62	103.1
Accuracy 50% -3	20.00	20.51	102.6
Accuracy 100% -1	40.00	40.33	100.8
Accuracy 100% -2	40.00	41.24	103.1
Accuracy 100% -3	40.00	40.98	102.5
Accuracy 150% -1	60.00	60.29	100.5
Accuracy 150% -2	60.00	59.65	99.4
Accuracy 150% -3	60.00	59.73	99.6
Mean	1		101.6
SD			1.563
% RSD			1.54

**Table 8:** Accuracy for Gabapentin (GBP)

Recovery should be 98.0%–102.0%. Maximum RSD is 2.0%. GBP recovery was 101.6% and RSD 1.54. The HPLC technique for Gabapentin (GBP) in Tablets was accurate.

#### Precision

**a. System Precision:** Methodology was used to inject six replicates of the Standard preparation into the HPLC apparatus.

Injection	Gabapentin Area
1	906226
2	901177
3	897222
4	896743
5	901073
6	898621
Mean	900177
SD	3502.534
%RSD	0.39

**Table 9:** Data sheet for System Precision

Maximum RSD is 2.0%. Gabapentin had 0.39% system precision RSD. Calculated medication average area, standard deviation, and %RSD. This procedure passed system precision because Precision was less than 2. Gabapentin was accurately measured by HPLC.

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**b. Method Precision:** Using the procedure outlined in the Methodology section, six replicate injections of the Sample preparation were made into the HPLC apparatus

Table 10: Data sheet for Method Precision

Sample	% Label claim Gabapentin
1	97.2
2	96.6
3	96.2
4	96.6
5	97.4
6	97.2
Mean	96.9
SD	0.49
%RSD	0.51



The RSD should not exceed 2.0%. For gabapentin, the RSD of the technique precision was 0.51%. Consequently, the tablets of gabapentin were determined using the HPLC technique. **Intermediate Precision (Ruggedness)** 

A different analyst prepared six sample preparations of the same lot of gabapentin using a different column on a different day, and they were then injected in duplicate into a different HPLC according to the procedure outlined under Methodology and Standard preparation.

Sample	Analyst -1 % Label claim	Analyst -2 % Label claim
1	97.2	96.3
2	96.6	97.1
3	96.2	95.9
4	96.6	96.5
5	97.4	97.3
6	97.2	96.7
Mean	96.9	96.6
SD	1.24	1.25
%RSD	1.07	1.09
Overall Mean	96.7	
Overall SD	1.05	
Overall %RSD	1.01	

#### Table 11: Table for Ruggedness of Gabapentin (GBP)

Twelve findings should have an overall RSD of no more than 2.0%. For gabapentin (GBP), the RSD of intermediate precision was 0.89%. As a result, the HPLC approach is reliable for figuring out how much gabapentin (GBP) is in a gabapentin tablets.





#### Stability of Analytical Solution

The standard preparations and sample were both kept at room temperature while being put to the test for a full day against newly made standard preparations.

Table 12: Stability of Analytical solution at RT for Gabapentin

Sr. No.	Name	% Content 0 hours	%Content 24 hours	% Correlation
1	Standard Solution	99.7	99.3	100
2	Sample Solution	100.5	101.3	100.8

Standard and sample solutions are stable for 24 hours at room temperature.

#### **Forced Degradation Study**

The formulation was used to conduct the degradation studies, and injections of degradation samples were made. All of the injected samples passed the limits of degradation during the calculated assay.

Sr.	Experiment	Degradation	%	% Degradation	Purity	Purity
No		Condition	Assay		Angle	Threshold
1	Control		100.3		1.819	3.194
2	Acid Degradation	5N HCl/ 70°C-3 hr	96.4	3.9	5.014	8.272
3	Base Degradation	2N NaOH/ 70°C -15mins	77.1	23.1	0.323	3.669
4	Peroxide Degradation	50% H <sub>2</sub> O <sub>2</sub> / 70°C –3 hours	95.1	5.2	0.166	1.146
5	Thermal Degradation	Heat at Oven 105°C for 4 hr	87.3	13.0	0.794	2.004
6	Humidity Degradation	25°C/92%RH-72 hours	101.2	-	0.514	1.617
7	Photolytic Degradation	1.2 million lux hours of Light	100.5	-	0.852	2.029

**Table 13:** Table for Forced Degradation Studies for Gabapentin

#### 4. Conclusion

A state-of-the-art HPLC technique was developed and then validated to analyse gabapentin. The technique was shown to be efficient, exact, accurate, sensitive, and resilient by the validation criteria. Stress testing of the method's specificity worked well, demonstrating the effectiveness of the testing. It's probable that this suggested approach will help and be applicable to the standard analysis of gabapentin. The approach is determined to be particular, hardy, robust, accurate, and linear under the circumstances stated. The technique works well for measuring gabapentin in tablet dose form.

#### **Funding support:**

Nil

#### **Conflict of interest:**

Nil

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